

Softening the Gap Between Strength and Toughness



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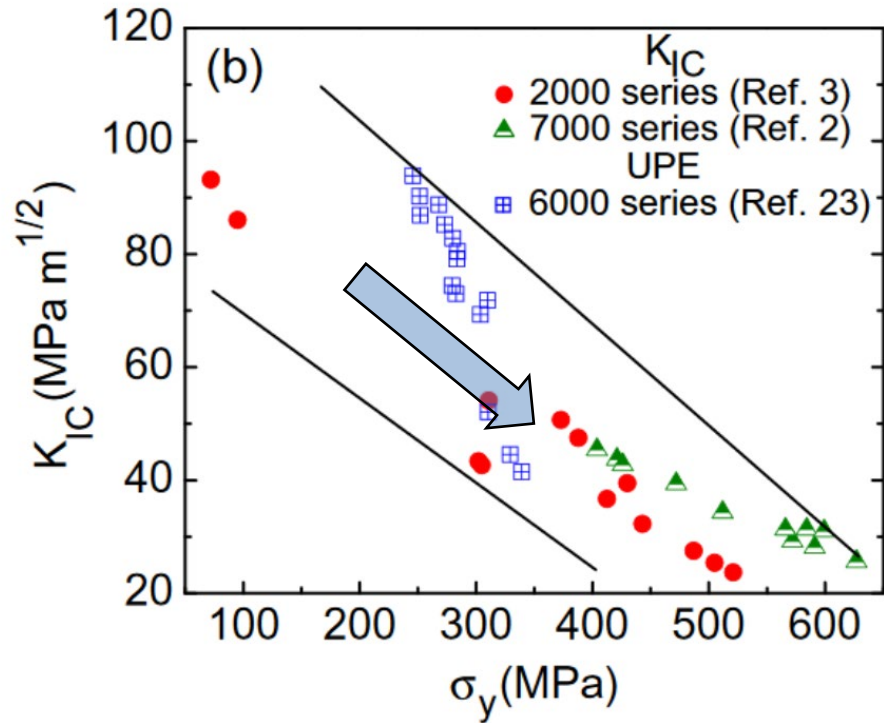
Online Workshop:

**“Is fracture toughness applicable as a material
property for composites?”**

November 14, 2023

The Conflict Between Strength and Toughness

Metallic alloys



Yuan, S. P., et al. "Effect of precipitate morphology evolution on the strength–toughness relationship in Al–Mg–Si alloys." *Scripta Materialia* 60.12 (2009)

Fibrous composites

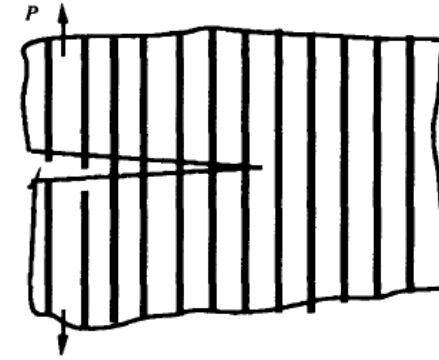


FIG. 2 Fiber pull-out.

Toughness

$$\Gamma \sim \frac{f(1-f)^2 S_b^3 R}{2E\tau}$$

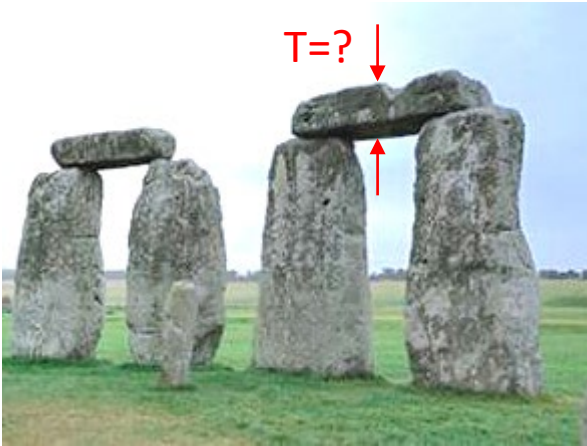
Shear strength

Bao, G., and Zhigang Suo. "Remarks on Crack-Bridging Concepts." *Appl Mech Rev* 45, no. 8 (1992)

Scaling: the Effect of Size on Strength

Student Assignment: Help a Neolithic tribe design a dolmen.

- Tribe architect wants to know the minimum thickness for the lintels.
- You will test blue and white stones and, from the results, calculate T_{\min} for both stones.



Testing strength of small granite block



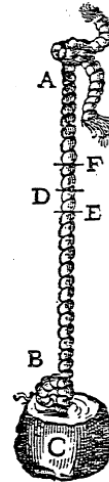
➔ Strength (σ_c) or Fracture (G_c)?

A Choice of Failure Theory

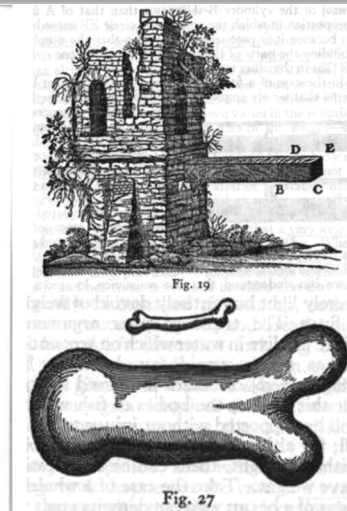
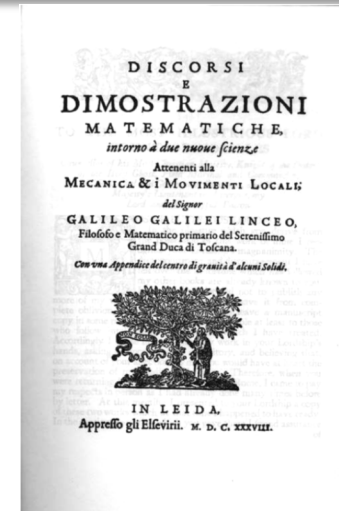
Strength of Materials

“resistance increases with cross-section”

(da Vinci, 1505)



(Galileo, 1638)

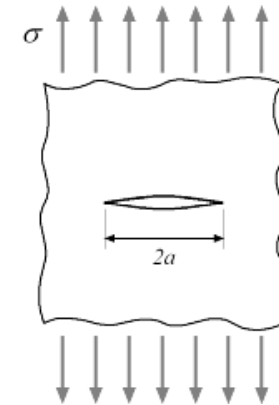


Linear Elastic Fracture Mechanics (LEFM)

“weakness is due to the presence of flaws”

(Griffith, 1921)

$$\sigma_u = \sqrt{\frac{E G_c}{\pi a}}$$



Statistical Theory of Size Effect

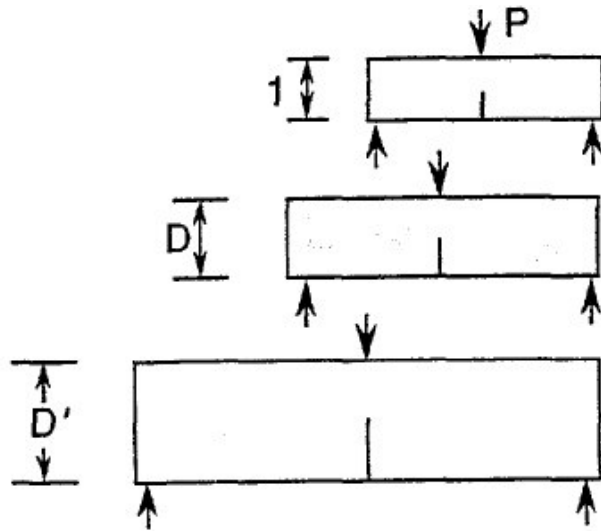
“weakest-link hypothesis”

(da Vinci, 1505; Mariotte, 1686; Weibull, 1939)

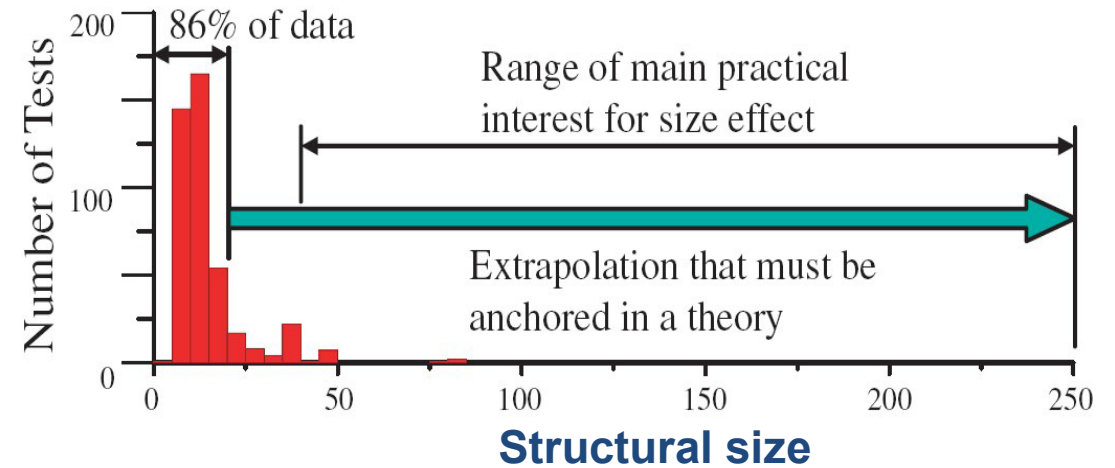
$$\sigma_u \propto L^{-d/m}$$



Scaling: the Effect of Structure Size on Strength

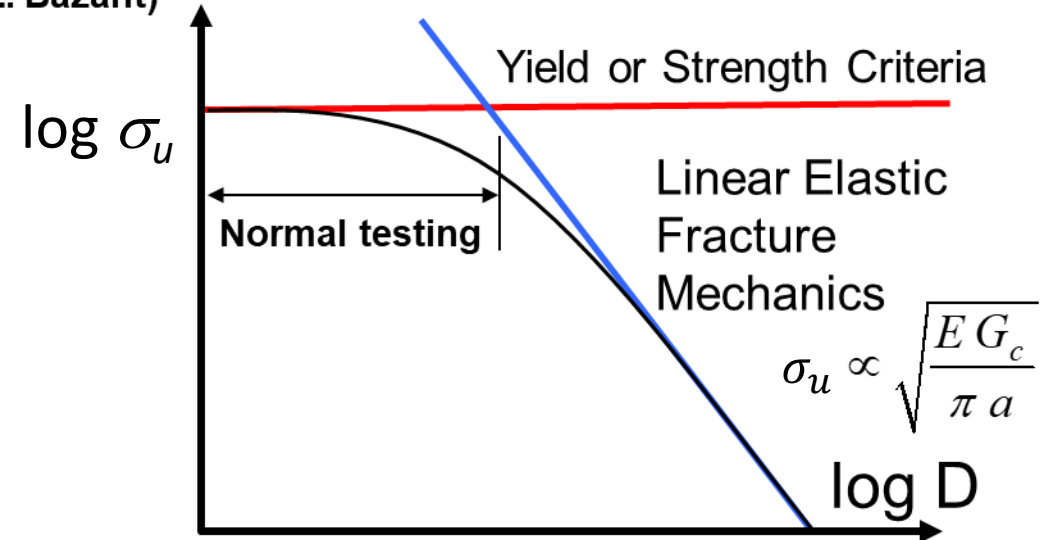


Scaling from test coupon to structure

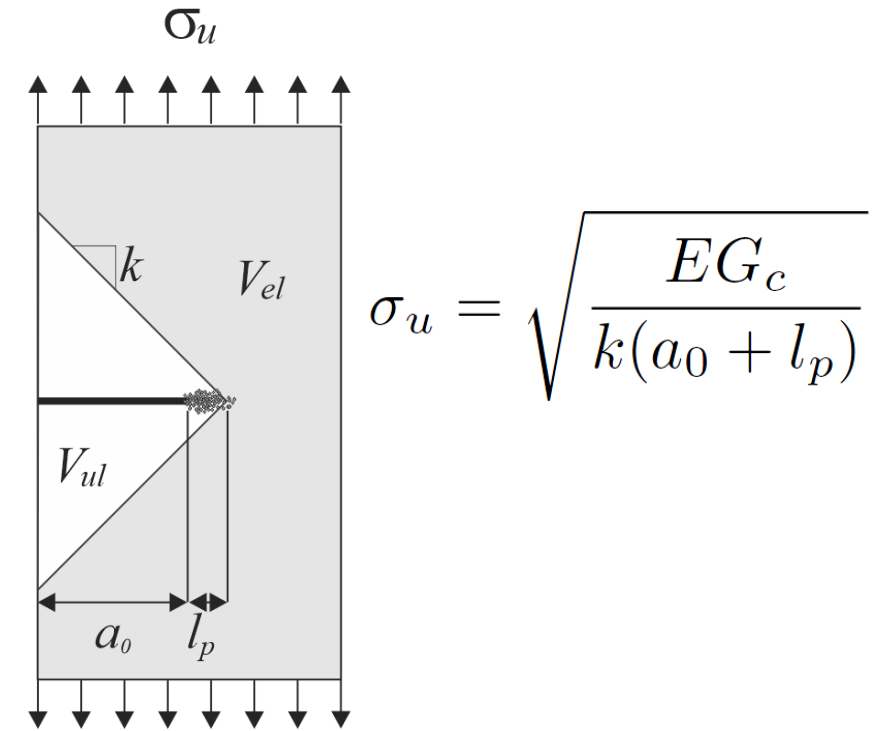
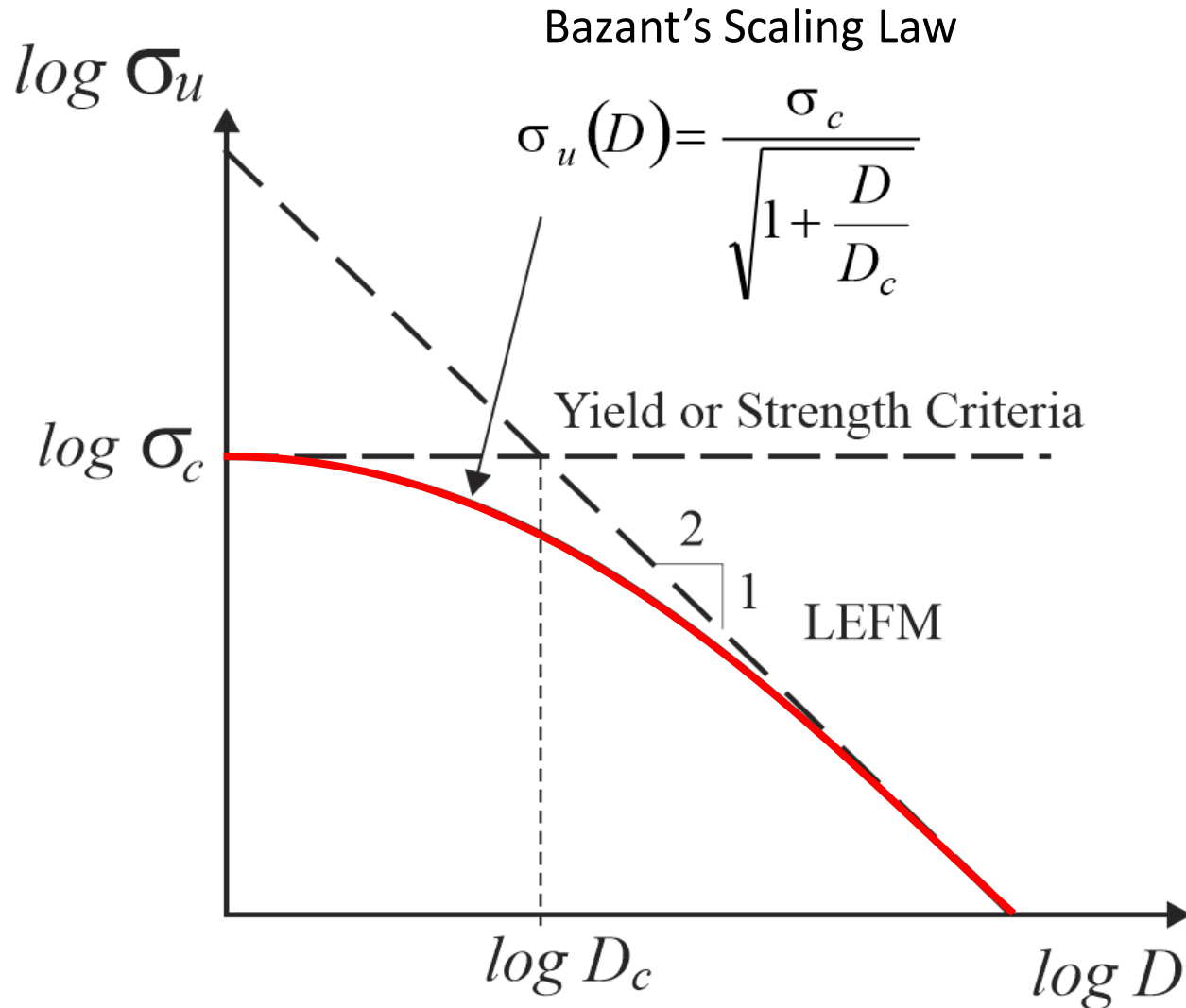


Scaling Laws

(Z. Bažant)



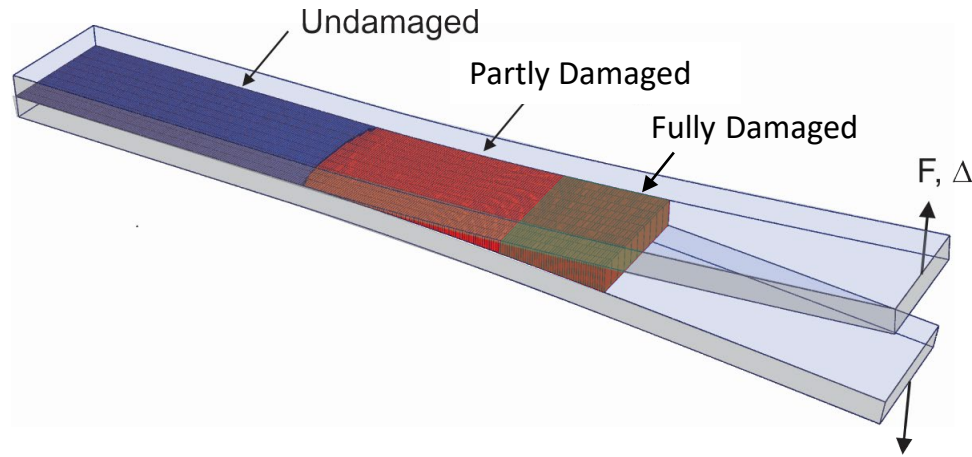
Scaling: the Effect of Structure Size on Strength



Softening is the bridge between strength scaling theories

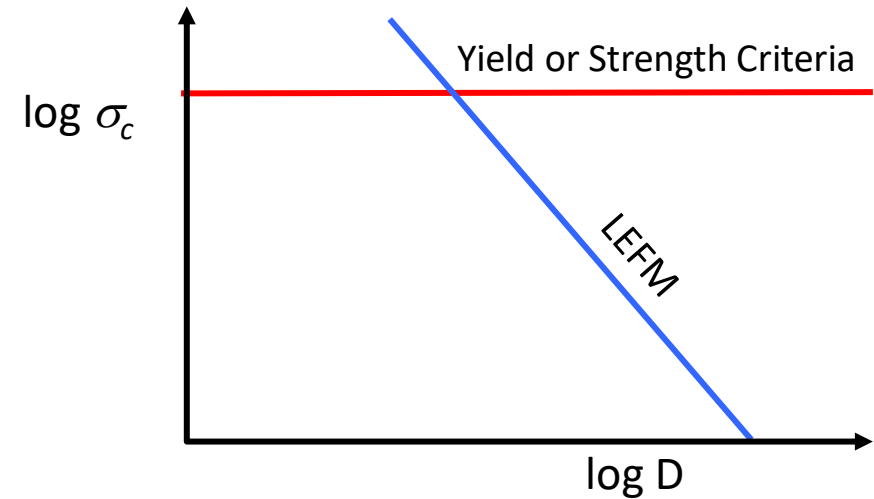


Cohesive Laws: Two Criteria in One Softening Law

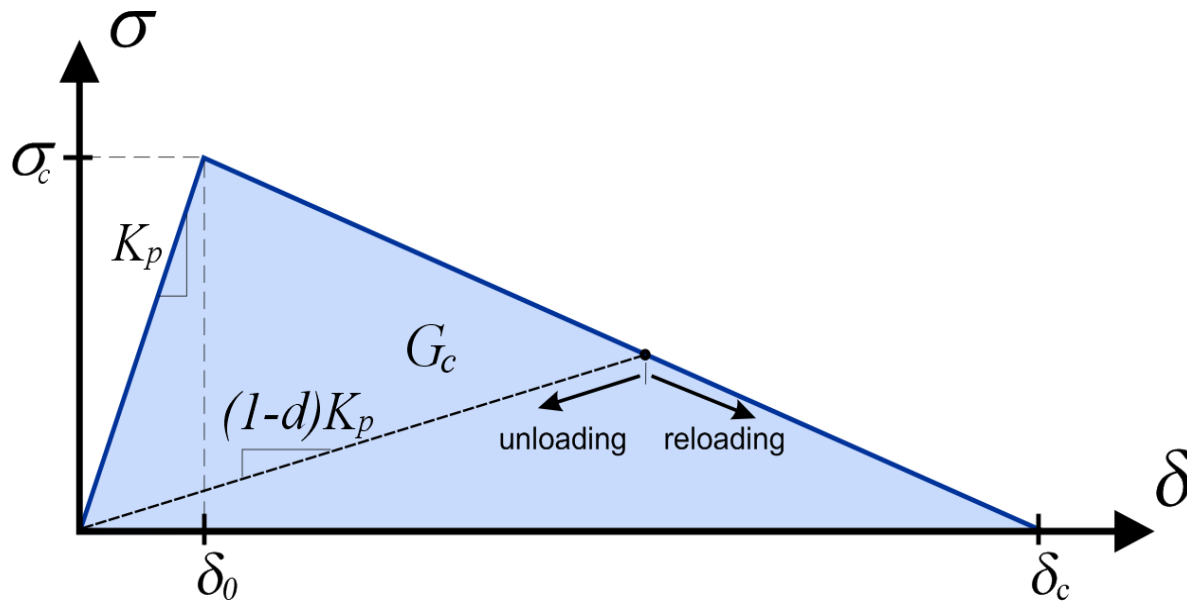


Two material properties:

- G_c Fracture toughness
- σ_c Strength



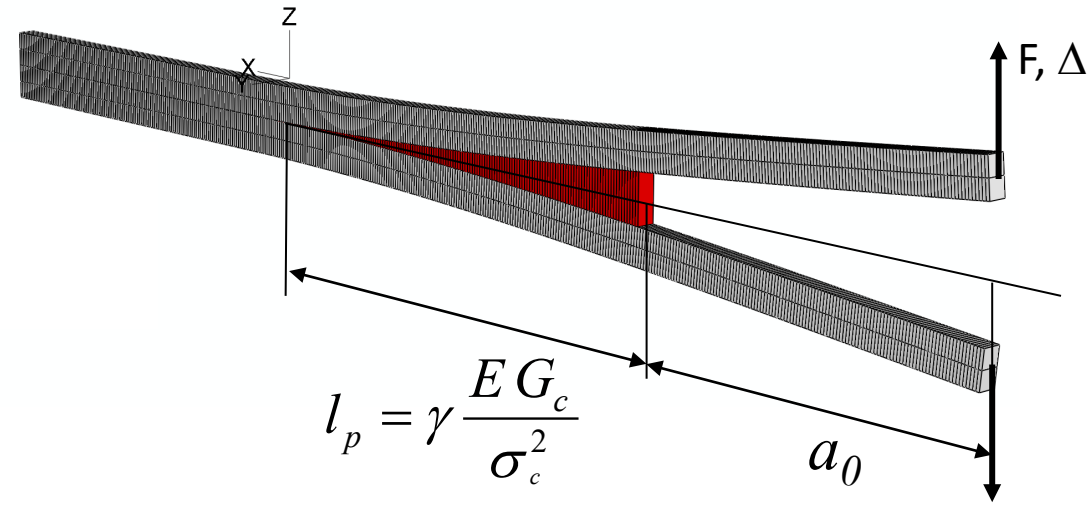
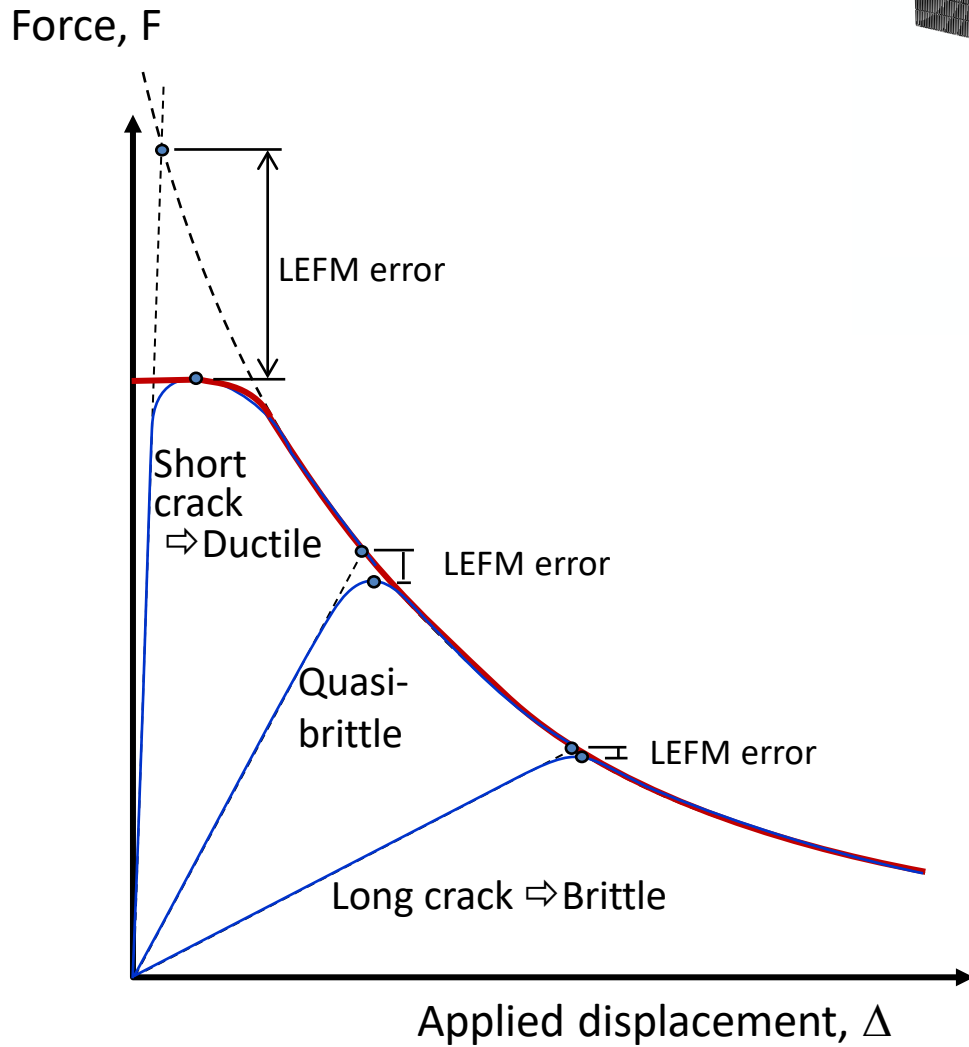
Bilinear Traction-Displacement Law



Characteristic Length:

$$l_c = \gamma \frac{E G_c}{\sigma_c^2}$$

Crack Length and Process Zone



Brittle:

$$a_0 > 100 l_p$$

Quasi-brittle:

$$100 l_p \geq a_0 \geq 5 l_p$$

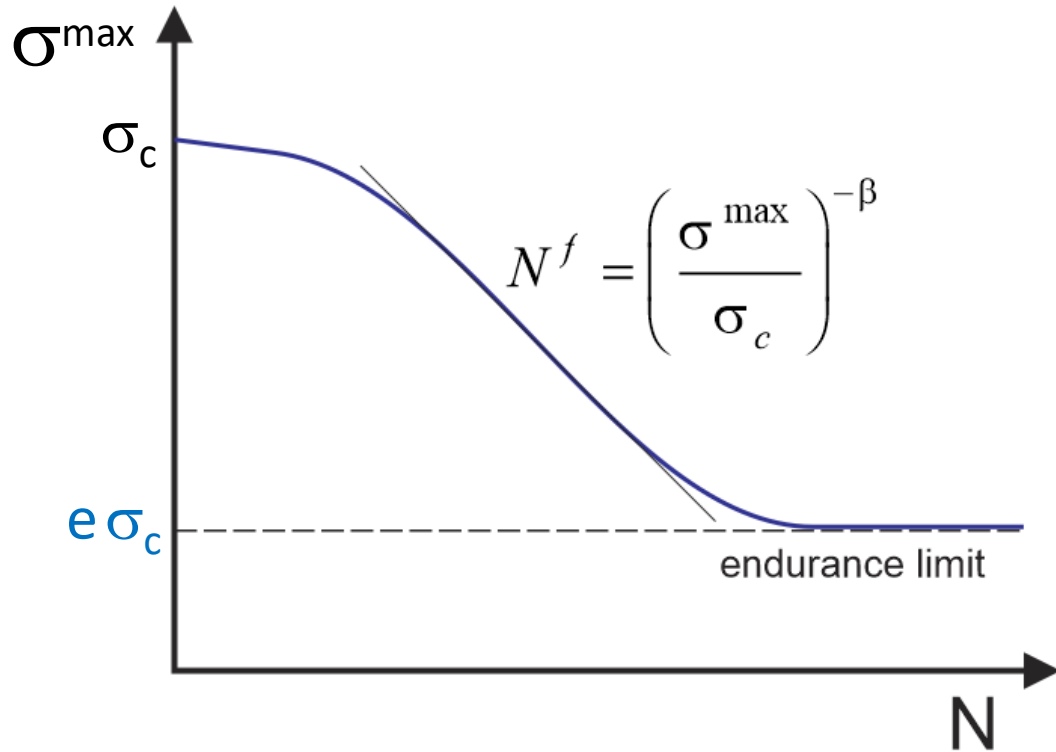
Ductile:

$$5 l_p > a_0$$



Fatigue: Strength or Toughness?

Strength: S-N Curve

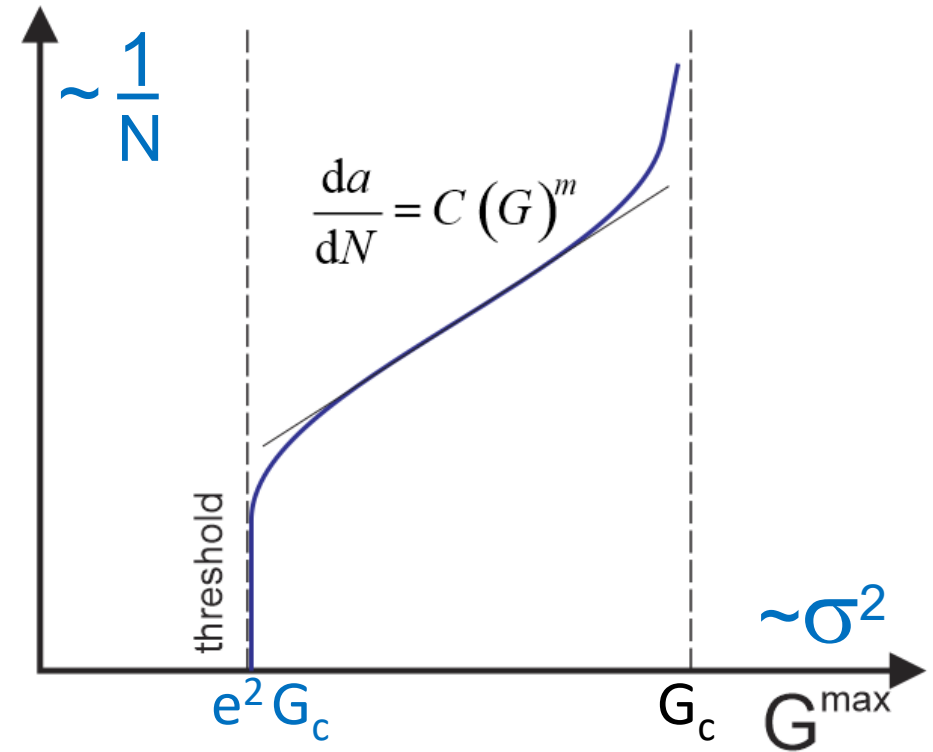


$\frac{da}{dN}$

← →

Allegri, 2013

Toughness: Paris Law



S-N Curve and Paris law are related: $\beta = 2m$



Remarks

- **Yes, fracture toughness is an important property of composites.**
- **Strength and toughness are complementary aspects of strength scaling.**
- **Softening is a function of strength and toughness that dictates:**
 - **the transition from tough to brittle fracture regimes,**
 - **the structural R-curves.**
- **The effects of strength and toughness are not always fully understood, (e.g. in fatigue).**
- **Stochastic distribution of microstructure induces volumetric effects in homogenized models.**